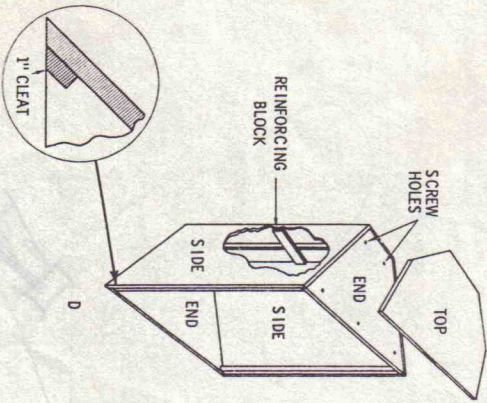


(A) Top view showing important dimensional details.



(D) Glue and nail the narrow 1-inch beveled cleats to inside front of sides. Beveled edges should be flush with bevel of sides as shown in detail cross section.

Glue and nail reinforcing block across slot in inside of housing. Tack plastic screen over slot on inside.

Fit top to end and drill end with screw holes as shown, allowing 5/8-inch overhang for 1/2-inch material, 7/8-inch overhang for 3/4-inch material. After fitting, remove top for sanding and finishing. Cement a 1-inch length of sponge-rubber tape beside or over each screw hole. Then attach top with five, short, No. 8 wood screws. This should be done from inside of housing, using screw holes already drilled. Fasten metal furniture gliders to bottom, one at each corner.

Fig. 6-7. Construction details for the

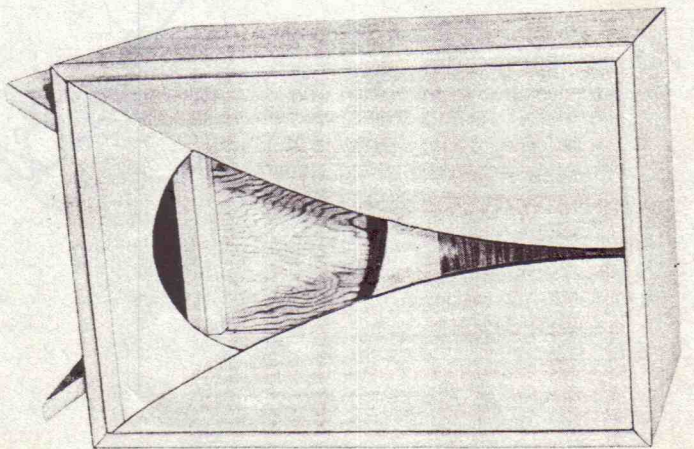


Fig. 6-8. Karlson speaker enclosure.

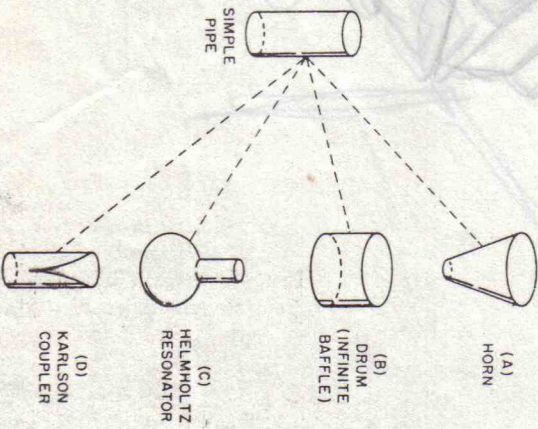


Fig. 6-9. Origin of the Karlson speaker enclosure.